



GALLIUM NITRIDE POWER ELECTRONICS FOR AEROSPACE - MODELLING AND SIMULATION

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ABSTRACT: *Modelling and simulation of power GaN HEMT transistors and GaN devices are presented. Comparison and parameters for different GaN products are shown.*

KEYWORD: *GALLIUM NITRIDE, GAN-HEMT, HIGH ELECTRON MOBILITY TRANSISTOR, GAN TRANSISTOR, SIMULATION, MODELLING, GAN POWER DEVICES, SWITCHING POWER SUPPLY DESIGN, POWER SUPPLY EFFICIENCY*

1. Introduction: GaN power devices and drivers

Gallium nitride (GaN) is a chemical compound of gallium and nitrogen. GaN has a high critical electric field and high electron mobility. It is the most promising candidates for new high-power, high frequency and high temperature applications. Low and high voltage GaN transistors and diodes based on lateral and vertical structures are considered the future of power electronics [1].

Tables 1, 2, 3, 4, show GaN transistors, and suitable for them driver integral circuits, and their manufactures. GaN applications are: high-energy laser, all-electric planes, unmanned aerial vehicles, robotic vehicles and other [2].

Table 1 GaN transistors

Part Number	Description	Manufacturer
TPH3207WS TP65H050WS-ND TPH3212PS-ND	GANFET N-CH 650V 50A TO247 GANFET N-CH 650V 34A TO247-3 GANFET N-CH 650V 27A TO220	Transphorm
IGOT60R070D1AUMA1 IGLD60R070D1AUMA1DKR	IC GAN FET 600V 60A, Normally OFF, 70 mR IC GAN FET 600V 60A 8SON	Infineon Technologies
GAN063-650WSAQ	650V TO-247	Nexperia USA Inc.
IGT60R190D1SATMA1 IGT60R070D1ATMA1	IC GAN FET 600V 23A 8HSOF MOSFET 600V 23A 55mR CoolGaN	Infineon Technologies
EPC2034	GANFET TRANS 200V 48A BUMPED DIE	EPC
NTP8G202NG	MOSFET N-CH 600V 9A TO220	ON Semiconductor
GS61004B-E01-MR GS-065-011-1-L GS66508B-E01-MR GS61008T	MOSFET 100V 45A E-Mode GaN MOSFET 650V, 11 A, E-Mode GaN MOSFET 650V 30A E-Mode GaN GaN 100V 90A 7mR 100 MHz, 0 V to 6 V	GaN Systems
PGA26E19BA	MOSFET MOSFET 600VDC 190mohm X-GaN	Panasonic

Table 2 GaN MOSFETs with integrated driver

Part Number	Description	Manufacturer
LMG5200 LMG3410R050	80V, 10A, GaN Half-Bridge Power Stage, Up to 10 MHz, 8 pins 480-600, 12A, 50mΩ GaN, int. Driver, current and temp. protection	Texas Instruments
IR11688	200 V Second said Dual Synchronous Rectification Control IC, 8 pins	Infineon Techn.
INN3270C INN3670C	PowiGaN™ technology, 100 W without heat sinks, Constant Power PowiGaN™ technology, 100 W without heat sinks, CV/CC accuracy	Power Integration
NV6117	650 V 120 mΩ GaNFast™ power IC, 2 MHz, Vcc=10-30 V	Navitas

Table 3 One and two gate driver ICs for GaN transistors

Part №	Description	Manufacturer
UCC21220 UCC20225 UCC20225 LMG1210 LMG1020 LMG1205 LM5113 UCC27611 ISO7730 ISO7831	Isolated 3000-V _{RMS} dual-channel gate drivers 4/6 A Isolated Dual-Channel Gate Driver with Single Input, 48-V Systems Isolated 5700-VRMS dual-channel gate drivers 4/6 A 200-V, half-bridge driver, 50-MHz, Single, low-side driver, 60-MHz, 5-V Supply Voltage 80-V Drivers for high-side and the low-side: buck; boost and half bridge 90-V, 1.2-A, 5-A, Half Bridge GaN Driver; buck; boost and half bridge Single-channel, 5-V, 4-A to 6-A Low Side GaN Driver, 100-Mbps, Triple channel digital isolators, 5000 Vrms, Vdd= 2.25 - 5.5 V 100-Mbps, 5.7-kVRMS reinforced triple-channel 2/1 digital isolator	Texas Instruments
1EDF5673 1EDS5663	Isolated 1500 V dual-channel gate drivers for GaN Isolated 6000 V dual-channel gate drivers for GaN	Infineon Technologies
NCP4305A NCP4308A NCP51820	Single second synchronous rectification driver MOSFET, 8 pins, V _{ccon} =4.5 V Single second synchronous rectification driver MOSFET, 8 pins, V _{ccon} =4.5 V 650 V, High-Side and Low-Side Gate Drivers, for GaN Totem Pole PFC	On Semicon- ductor
AN34092B	Single-channel gate driver GaN, (- 5.5V to - 3V), 4.75 V to 24 V Supply	Panasonic
ADuM4120 ADuM4121	Single-channel Gate Driver, Input 2.5-6.6V, Output 2.3A/4.5-35V, 5 kV rms Single-channel Miller clamp, Input 2.5-6.6V, Out 2.3A/4.5-35V, 5 kV rms	Analog Device

Table 4 Control ICs for GaN and MOSFET devices

Part Number	Description	Manufacturer
LM5140-Q1 TPS40400 TPS53632G	Wide Input Range Dual Synchron. Buck Controller, 440 kHz - 2.2 MHz 3 V-20 V, 30 A, PMBus Synchron. Buck Controller, 200 kHz - 2 MHz Half-Bridge Controller ,48-V GaN DC/DC Converter, 300 kHz - 1 MHz	Texas Instruments
IR11688	Half-bridge Synchronous Rectifier Control drives a pair of N-channel	Infineon Techn.
LTC7800 LT1248 LT3798 LT3825 LT8315 LTC1922-1 LTC3765	60 V, High Frequency Step-Down Controller, 320 kHz - 2.25 MHz Power Factor Controller, 500 kHz, Vout=12-17,5V; ON-OFF=12-17,5V Isolated No Opto-Coupler Flyback Controller with Active PFC, CV/CC Isolated No-Opto Synchronous In-Out, Flyback Controller, 250kHz, 18V to 560V/ 630V/300mA Power Switch, CV/CC, Vout=12V Synchronous Phase Modulated Full-Bridge Controller, 1MHz, 6 outputs Active Clamp Forward Isolated Controller and Gate Driver, 430 kHz	Analog Devices
NCP1568	Active Clamp Flyback (ACF) in ZVS, Frequency-100 kHz to 1 MHz	On Semicond.
IRS25411	600 V, 500 KHz buck control ICs for constant LED current regulation.	Int. Rectifier

The AlGaN/GaN heterostructure is now the most used for GaN devices with aerospace applications: for communication and strategic satellites; high altitude

aircraft; low earth orbit aircraft; onboard satellites; data communication and networking; especially for high orbits around the Earth; interplanetary flights and work in open space [2]. Some GaN radiation-resistant electronic devices are shown in Table 5. For example, Dual Low-Side Power Driver Module FBS-GAM04-P-R50 is Rad-Hard/Commercially Screened [3]: Guaranteed Total Ionizing Dose – rated to 100 VDS up to 100 % of rated Breakdown and Neutron Fluence – Maintains kRad; Single Event – SEE immunity for LET(Si) of ~83.7 MeV/mg/cm² with specification up to 1 x 10¹³ N/cm². Suitable Radiation Hardened Low Side GaN FET Drivers are ISL70040SEH and ISL73040SEH.

Table 5 GaN Rad-Hard, Freebird Semiconductor

Part Number	Description
FBS-GAM01-P-R50	50V, 12A Single Low-Side Power Driver Module, 3 MHz, eGaN® FDA10N30X
FBS-GAM01-P-R100	100V, 12A Single Low-Side Power Driver Module, 3 MHz,
FBS-GAM01-P-R-PSE	Single Output eGaN Gate Driver Module
FBS-GAM02-P-R50	50V, 10A Half-Bridge Driver/Logic/integrated output Power GaN HEMTs, 1 MHz,
FBS-GAM02P-R-PSE	50V, High-Speed Multifunctional Power eGaN HEMT Driver
FBS-GAM04-P-R50	50V/10A Dual Low-Side Power Driver Module
FBS-GAM04P-R-PSE	Dual low-side Driver/Logic for use with external power GaN HEMTs
FBS-GAM04-P-R100	100V/10A Dual Low-Side Power Driver Module

Other major providers of GaN parts are: Transphorm; VisIC Tech; Exagan; Sanken Electric; Dialogue Semiconductor; MicroGaN; Toshiba; Oorvo; Macom; Microsemi; NXP Semiconductor; Sumitomo Electric and United Monolithic [2, 4, 5, 6, 7, 8]. Figure 1 shows comparison and advantages of different structures of GaN transistors, according to the specification of different manufacturers [9].

Drivers suitable for HEMT GaN are ADuM4120 and ADuM4121 – isolated, single-channel drivers that employ Analog Devices, Inc. iCoupler® technology to provide precision isolation – 5 kV rms isolation.

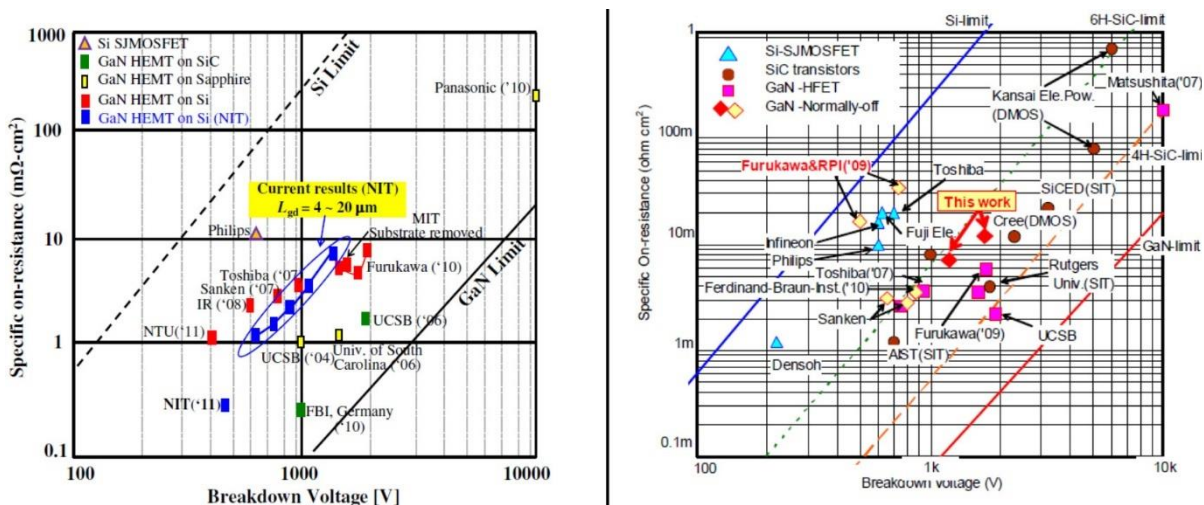


Fig. 1 Comparison and benchmark for different GaN manufacturers [9].

Application examples for GaN device are: Power Factor Correction (PFC) totem pole circuit with efficiency of 99 %; Active clamp Flyback with size reduction of 60 % and Motor drive 3 phase Inverter circuit (size reduction of 75 % and loss reduction of 60 %).

2. Modelling and topologies for power electronics

The aim of this work is to study main working stages and different parameters of bidirectional isolated PFC dual active bridge (PFC-DAB) AC–DC converter topology. A bidirectional and isolated (DAB) AC–DC converter topology with power density = 1,34 W/cm³ is given on Figure 2 [10,11]. One article [12] discusses the advantages when high-performance vertical GaN transistors and diodes are used in the DAB AC–DC converter. Totem pole topology PFC advantages are shown in Figure 3 [13]. Reference [14] explains how hard-switching can form a fundamental switching transition for GaN devices.

For $S_{SR,1}$ and $S_{SR,2}$ and his drivers (Figure 2, GaN half-bridge topology) it is suitable plate LMG341xEVM-018 [15].

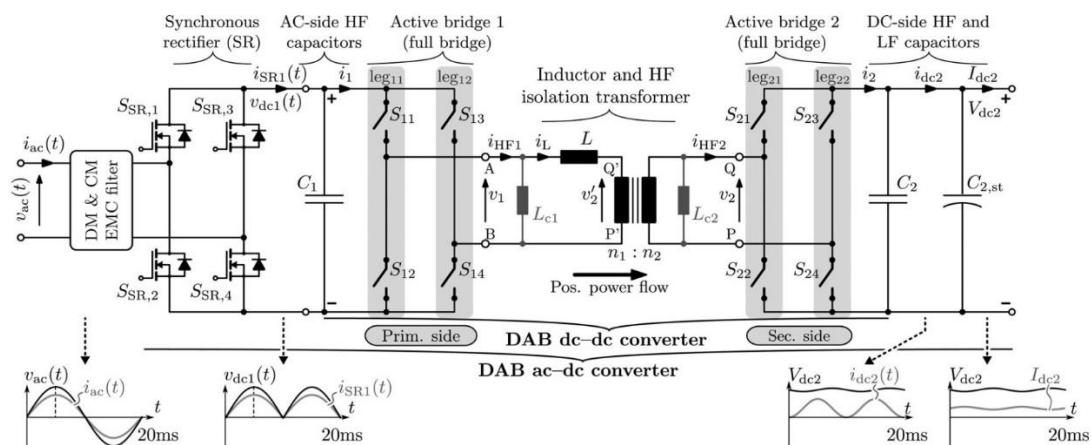


Fig. 2 Circuit schematic of the single-phase, single-stage (1-S), bidirectional and isolated DAB AC–DC converter topology [10].

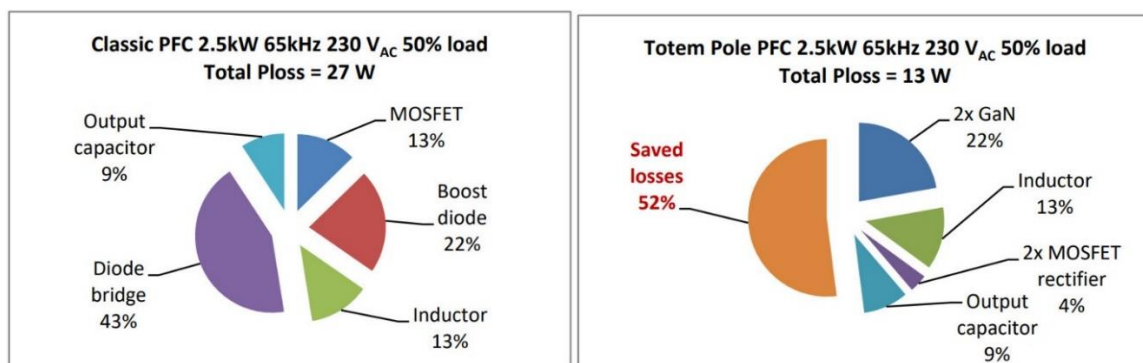


Fig. 3 Comparison between classic boost PFC vs. totem pole PFC [13].

3. Simulation and results of GaN topology with aerospace application

Figure 4 shows work of the Motor1 from source V2. The design parameters for Figure 4 are: $V_2=44\text{-}132\text{ Vac}$; $V_{2\text{-nom}}=110\text{ Vac}$; $F_{ac}=50\text{ Hz}$ (to $V_{2\text{-min}}=44\text{ Vac}$); $F_{ac}=150\text{ Hz}$ (to $V_{2\text{-max}}=132\text{ Vac}$); $V_{C1}=193\text{ Vdc}$; $V_{C2}=8,4\text{ Vdc}$; $F_{sw}=50\text{-}400\text{ KHz}$ and $P_{out}=1250\text{ W}$. We can calculate L_1 , when $V_{ac\text{-nom}}$ is applied:

$$L_1 = \frac{1}{\%Ripple} \frac{V_{2\text{-nom}}^2 * (1 - 1,41 \frac{V_{2\text{-nom}}}{V_{C1}})}{F_{sw} * P_{out}} = \frac{1}{25\%} \frac{110^2 * (1 - 1,41 \frac{110}{193})}{75 * 10^3 * 1250} = 101\text{ uH} \quad (1)$$

Maximum RMS current occurs in L_1 when $V_{ac} = 44\text{ V}$:

$$I_{L1\text{-rms}} \frac{P_{out}}{\eta * V_{2\text{-min}}} = \frac{1250}{0,95 * 44} = 29,9\text{ Arms} \quad (2)$$

Voltage ripple peak to peak (V_{ac_pp}) of V_{C1} , when $V_{ac} = 44\text{ V}$:

$$V_{ac_pp} = \frac{P_{out}}{2\pi * F_{sw} * V_{C1} * C_1} = \frac{1250}{2 * 3,14 * 75 * 10^3 * 193 * 0,47 * 10^{-3}} = 29\text{ V} \quad (3)$$

The PFC output capacitor capacitance, when $V_{ac} = 44\text{ V}$:

$$C_1 = \frac{P_{out}}{2\pi * V_{C1} * F_{sw} * V_{ac_pp}} = \frac{1250}{2 * 3,14 * 193 * 75 * 10^3 * 29} = 474\text{ uF} \quad (4)$$

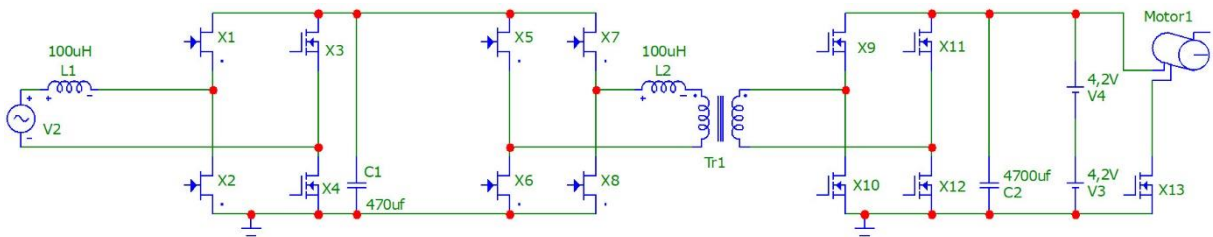


Fig. 4 Single-phase generator to: PFC; DC-DC converter; battery and motor.

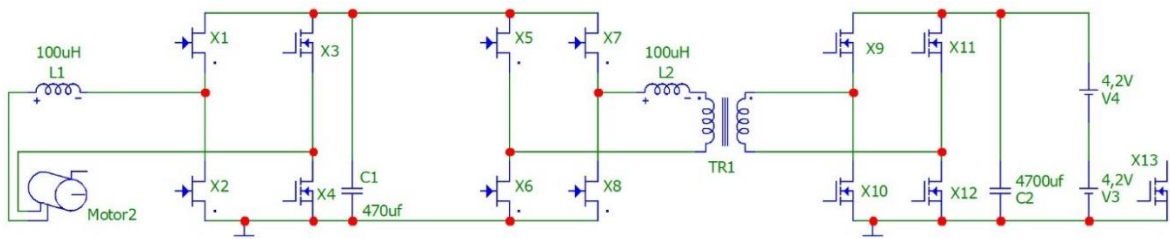


Fig. 5 Battery to: isolated DC-DC, PFC-full bridge converter, and motor.

For Figure 4 and Figure 5 (made with Micro-Cap 12.2.0.3 soft) the following transistors were chosen: for X1,2–GS66516B (650 V/ 60 A/ 25 mΩ); for X3,4–IXFK210N30X3 (300 V/ 210 A/ 5,5 mΩ/ 1250 W); for X5,6,7,8–X2LMG3411R050 (480 V/ 12 A/ 50 mΩ/ $V_{DD(ON)}=9,1\text{ V}$ / 27 mA/ 500 Khz) and IPT004N03LATMA1 (30 V/ 300 A/ 0,40 mΩ/ 300 w) for X9,10,11,12,13.

GaN device X2LMG3411R050 inside the case has a driver with over-temperature protection (when temperature exceeds 165 °C) and cycle-by-cycle

overcurrent protection (40-77 A). This driver works together with triple channel digital isolators ISO7730/1 [15].

Simulation PFC start up from Figure 4 (when $V_{ac} = 132/44$ Vac and time interval of 1-3 s) shown at Figure 6 for L1, X1-4, C1 (made with PLECS soft).

In vertical order are shown; input voltage V_2 ; current I_{L1} and voltage V_{C1} . Zoom view of the transition mode is shown on Figure 7 for: V_2 ; I_{L1} ; input voltage of X2 and V_{C1} . Figure 8 shows a zoom of the established mode for: V_2 ; I_{L1} and V_{C1} . Tables 6,7,8,9 (made with PLECS) give simulation values for Figure 4 for X1-4 (four transistors GS66516B per switch X1,2 and two IRFP4668PBF for X3,4), when L1 is optimal changed versus F_{sw} ; and $P_{out}=1250$ W.

Table 6 shows negative result at $V_2=44$ Vac/50 Hz where the temperature losses of X1,2,3,4 are unacceptably high; at $F_{sw} =400$ KHz, 3 seconds after switching on, the transistors X1,2 overheat and their thermal protection is activated. Table 7 shows positive results at $V_2=55$ Vac: the temperature losses of X1-4 are acceptable; the temperature protection does not trip and efficiency of X1-4 rises above the desired minimum 90 %, for $F_{sw}=50-75$ [KHz]. Table 8,9 shows excellent results at $V_2=110-132$ Vac: the temperature losses are sufficiently low and with Efficiency=95,96-97,66 % it is possible to work with more than 75 KHz, which reduces the weight of the radiators and L1 up to 4 times.

Table 6 Parameters of L1, X1-4 from Figure 4, when $V_2=44$ Vac/50 Hz.

F_{sw} [KHz]	50	75	100	200	300	400
X1,2,3,4 losses [W]	236,15	243,95	251,06	279,65	306	Over / 3 s
L2 [μ H]	470	313	235	117	78	59
Efficiency [%]	81,14	80,51	79,96	77,76	75,56	X

Table 7 Parameters of L1, X1-4 from Figure 4, when $V_2=55$ Vac/62,5 Hz

F_{sw} [KHz]	50	75	100	200	300	400
X1,2 Losses [W]	14,04	16,76	19,47	30,64	41,63	53,8
X3,4 Losses [W]	104,9	106,7	108,53	116,9	122,59	132
L2 [μ H]	470	313	235	117	78	59
Efficiency [%]	90,49	90,13	89,77	88,28	86,87	85,24

Table 8 Parameters of L1, X1-4 from Figure 4, when $V_2=110$ Vac/125 Hz.

F_{sw} [KHz]	50	75	100	200	300	400
X1,2 Losses [W]	3,77	5,28	6,80	12,86	19,36	25,13
X3,4 Losses [W]	21,82	22,12	22,23	23,84	24,38	25,23
L2 [μ H]	470	313	235	117	78	59
Efficiency [%]	97,93	97,80	97,66	97,09	96,50	95,96

Table 9 Parameters of L1, X1-4 from Figure 4, when $V_2=132 \text{ Vac}/150 \text{ Hz}$

F_{sw} [KHz]	50	75	100	200	300	400
X1,2 Losses [W]	3,16	4,55	5,93	11,46	17,35	21,76
X3,4 Losses [W]	15,13	15,26	15,43	16,07	16,80	17,18
L2 [uH]	470	313	235	117	78	59
Efficiency [%]	98,52	98,40	98,28	97,78	97,27	96,87

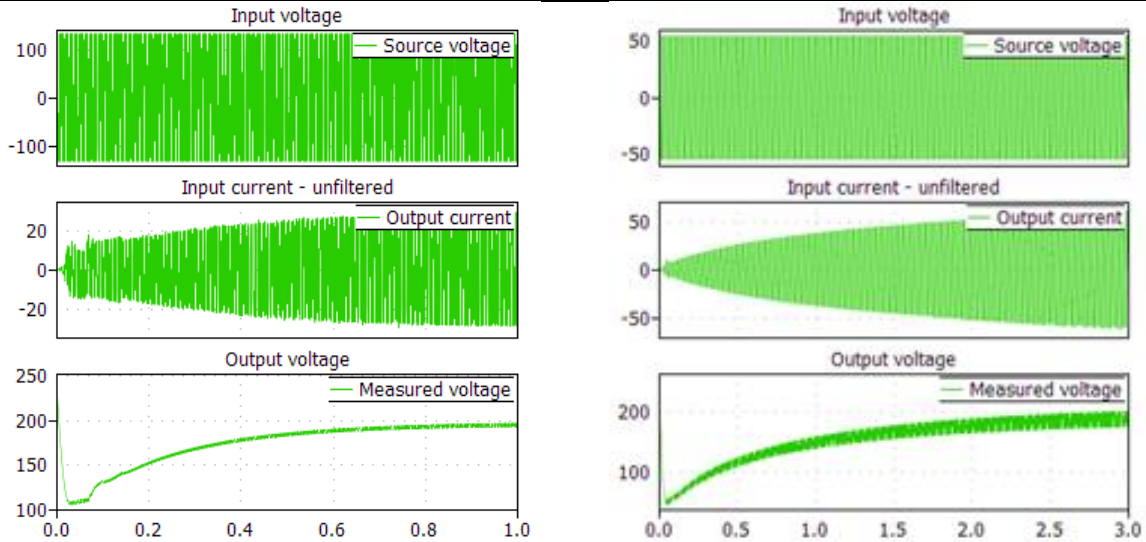


Fig. 6 Start process of Fig. 4 at $V_2 = 132/55 \text{ Vac}$.

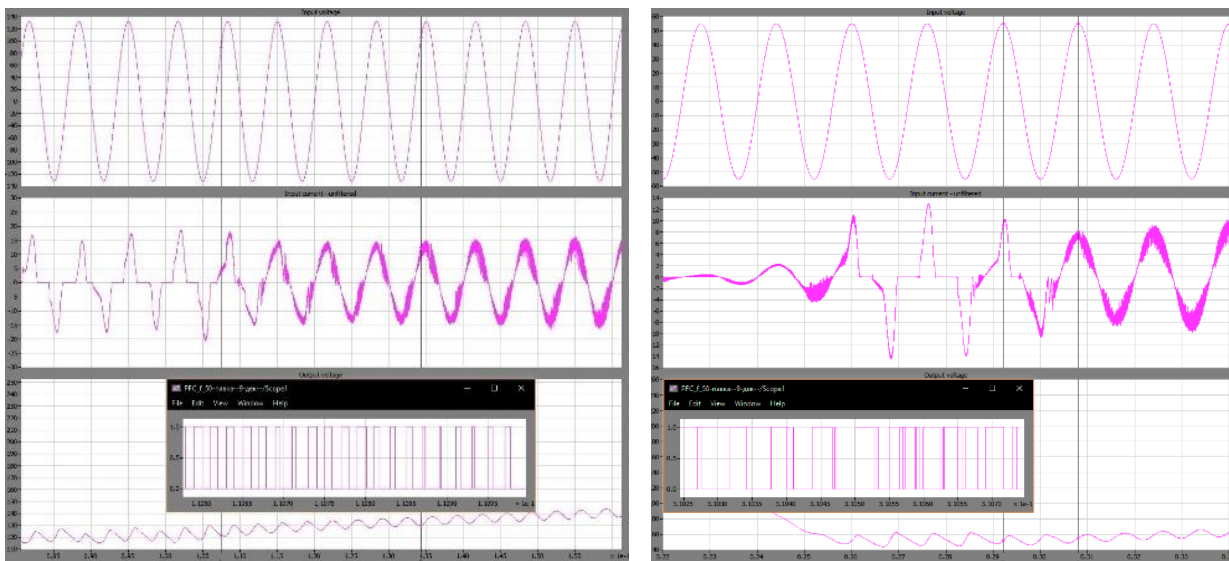


Fig. 7 Processes of Fig. 4 – zoom of transition mode when $V_2 = 132/55 \text{ Vac}$.

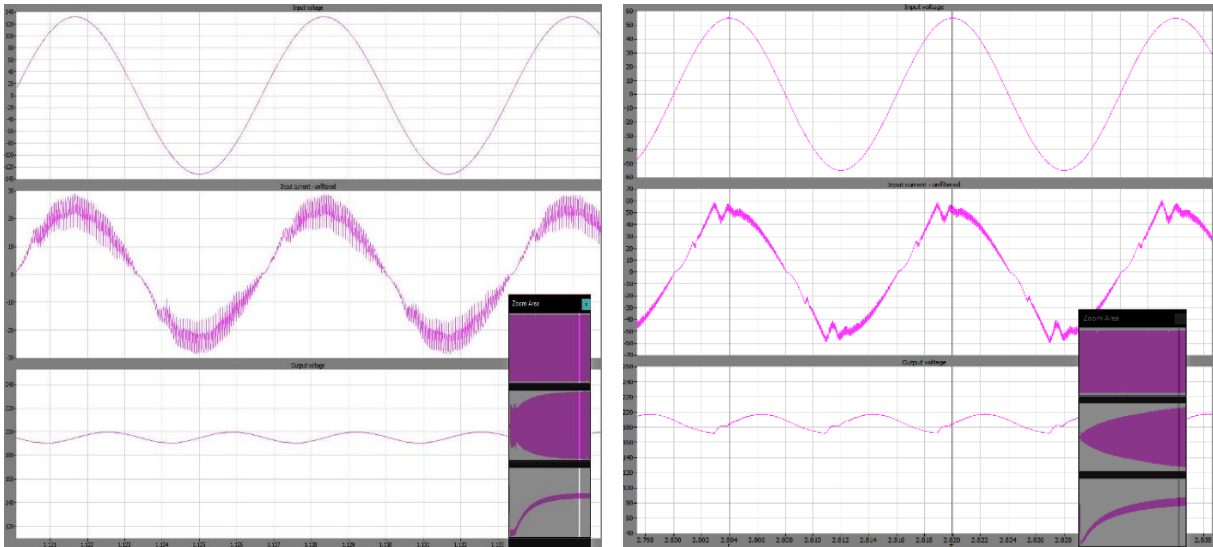


Fig. 8 Processes of Fig. 4 – zoom of established mode when $V_2 = 132/55$ Vac.

Table 10 Parameters from Figure 4 for L2, X5-8 versus F_{sw} .

F_{sw2} [KHz]	50	100	200	300	400	500
X5,6,7,8 Losses [W]	2,15	2,99	4,46	5,62	19,7	23,66
L2 [uH]	16,9	8,4	4,2	2,8	2,1	1,7
Efficiency [%]	99,83	99,59	99,65	99,56	98,42	98,02

For Figure 4 simulation gives for first full bridge circuit the following results (for X5,6,7,8 and when $F_{sw} = 75$ KHz): switching loss $P_{sw} = 0,23$ W; conduction loss $P_{on} = 2,61$ W; junction temperature 27°C ; $L2 = 11,2$ uH; efficiency 99,8 %. To reduce the weight of L2, Tr1 and radiators of X5,6,7,8, simulations were made at $F_{sw2} = 50-400$ KHz, see Table 10. In second full bridge circuit for one transistor X9 (or X10,11,12) the dependencies (5,6,7,8,9) are in effect, where: P_{on} is power loss during ON-state; R_{on} is drain-source on-state resistance; P_{sw} is source-drain switching loss; P_g is gate switching loss; E_{on_off} is the drain switching loss energy (from manufacturer's data); V_g is gate voltage; Q_g is total gate charge; I_{ss} is steady state gate current.

$$I_{rms} = \frac{P_{out}}{V_{out}} \sqrt{0,5} = \frac{1250 * 0,7071}{8,4} = 105,22 A_{rms} \quad (5)$$

$$P_{on} = I_{rms}^2 * R_{on}(80^\circ\text{C}) = 105,22^2 * 10^{-3} * 1,4 = 15,5 W \quad (6)$$

$$P_{sw} = E_{on-off} * F_{sw2} = 6,4 * 10^{-3} * 300 * 10^3 = 1,92 W \quad (7)$$

$$P_g = V_g * Q_g * F_{sw2} = 9 * 336 * 10^{-9} * 300 * 10^3 = 0,9072 W \quad (8)$$

$$P_{tot} = P_{on} + P_{sw} + P_g = 15,5 + 1,92 + 0,91 = 18,33 \text{ W} \quad (9)$$

For Figure 4 four transistors X9,10,11,12 will dissipate $18,33 \cdot 4 = 73,32 \text{ W}$, or $\text{Efficiency}_{9,10,11,12} = 100 \cdot (1250 - 73,52) / 1250 = 94,13 \%$. With work parameters for Figure 4: $V_2 = 110 \text{ V}$; $F_{sw} = 200 \text{ KHz}$; $F_{sw2} = 300 \text{ KHz}$. Total in Figure 4 (for transistors X1-12) $\text{Efficiency}_{1-12} = 100 \cdot 0,9709 \cdot 0,9956 \cdot 0,9413 = 90,99 \%$.

3. Conclusion

When we want to reduce the weight of hybrid electric propulsion system, we must reduce the need for heat dissipation by improving energy efficiency [16]. Bidirectional, dual active bridge is suitable for level 3 electric vehicle charging stations [17]. GaN MOSFETs are suitable for Unmanned Aerial Vehicles BLDC Motor Drive [18].

This work exposes original modelling and simulation development of a primary power supply. Parameters for GaN transistors and circuit solution are chosen and verified by simulations. The author has a serial works for primary power supplies; power supply efficiency; GaN power devices, switching power supply design, power supply efficiency [19,20].

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